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# Release Mechanisms for Profen-Loaded Nanofibers: Challenges

# and Opportunities

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#### Abstract

Nanofibrous meshes refer to the structures made of ultra-fine polymeric fibers. Because of nanometer measure size with an excessive strength/weight ratio, they are actual suitable as a nanosystem for delivering drug molecules. Drug molecules which mixed in nanofibers, can be released from the surrounding environment by means of various mechanisms in different manners (burst release, sustainable release and tunable release). Nanofibers can be used by way of release rate controlling strategies as proper delivery structures for drug molecules. The objective of this review is to highpoint the capacity of nanofibers as novel releasing substances for profens (Propionic acid derivative drugs including Carprofen; Naproxen; Fenoprofen; Flurbiprofen; Ibuprofen; Ketoprofen and Tiaprofenic acid). The *profens* are a class of nonselective, nonsteroidal anti-inflammatory drugs (NSAIDs). These drug molecules are derivatives of 2-phenylpropanoic acid. All contain a chiral center resulting in the formation of two enantiomers (R and S) of each profen. In this review, full information will be reported about the new progresses for release behaviors of profen molecules form the novel nanofibrous delivery systems. The drug releasing kinetics of profen molecules from nanofibers will be described briefly. The authors use more than 90 articles, books and thesis published in the case of nanofibrous profens delivery and releasing systems.

## Key words

Nanofibers, Release characteristic, propionic acid derivative drugs, kinetic, sustainable release

#### 1. Introduction

The releasing of the drug molecules from nanofibers is principally via two mechanisms which are displayed in Figure 1(1,2)







**Figure 2:** Propionic Acid Derivative Drugs (Profens) : General structures of R- and S-profens ( The chiral centers are shown\*).

There are three chief styles for the releasing trends of drug molecules from nanofibers that will be displayed briefly:

- I. *Sustained drug release*: means gradual releasing of drug molecules and active agents over a period of time, allowing for a sustained effect. Also means timed release. Slow release. Long-active, prolonged action(3).
- II. *Burst drug release*: means sudden releasing of drug molecules permitting a rapid appearance of active molecules(4).
- III. *Tunable drug release:* means a particular compositional or structural parameter is tuned to give a desired release profile(5).

For the delivery of antibiotic drugs, a great initial burst is reflected a benefit since it is essential for eliminating the interfering bacteria previously they implore to proliferate. (6, 7).

## 1.1. Drug related factors affecting drug releasing

Nanofibers can be used by way of release rate controlling strategies. Drug release from nanofibers could be because of desorption of drug from the surface layer, diffusion from pores and or matrix degradation (8, 9). Drug associated factors affecting its releasing form nanofibers are listed in next paragraphs(10).

- a) *Drug loading content* : Generally, higher drug loading is connected with the faster release (11).
- *b) Molecular weight of drug:* Low molecular weight drugs are recognized for their fast release rate (12).
- c) *Physical state of drug:* The crystalline arrangement of the drug becomes deposited on nanofiber surface and offers burst release, whereas amorphous arrangement gets deposited deeper inside and get released in a sustained style (13, 14).
- d) *Solubility of drug in the polymer matrix:* The higher the solubility of the drug molecules in polymer matrix, the slower the release (15).
- e) Drug—Polymer interactions (Chemical interactions like chemically bond drug or physical interactions like physically entrapped drug and physically adsorbed drug): Almost physical interactions between the drug molecules and polymer matrix lead to a slower release. Furthermore, direct incorporation of drug molecules in nanofibers might possibly cause undesired burst releasing (16).

### 1.2. Nanofibers related factors affecting drug releasing

All procedures of drug release are possible to get affected by select of inactive (polymer or other material), porosity, morphology, and geometry of nanofibers(17, 18). Nanofibers related parameters affecting drug releasing form them are reported in next section(19).

- A. *Randomization of nanofibers alignment:* Nanofiber alignment is a various factor recognized to mark drug release and generally randomized design is associated with quicker drug release owing to improved affinity of water uptake(20).
- B. *Thickness of nanofibers:* The releasing of drug molecules are in reverse associated with the fiber diameters. Higher fiber diameter enhances the space that drug molecules placed in the central of fibers which must diffuse from side to side for reaching the edge of the fiber. This mechanism extends release times(21, 22). Usually smaller the diameter of nanofiber quicker the release rate is reflected from it based

on the statement that reduced diameter fiber has advanced surface layer area and dissolution rate (23, 24).

- *C. Cristalinity of nanofibers :* Crystalline domains of polymers are associated with slower release of drug molecules as compared to amorphous regions (25).
- *D. Molecular weight:* The higher the molecular weight of the polymer, the slower the release of the drug molecules from the nanofibers (26).
- E. *Porosity ratio of nanofibers:* The porosity of nanofibers appears to affect the releasing process. A greater porosity might increase the amount of fluid that absorbs to the nanofibers and therefore quicken the releasing. Nonetheless this result might have been repressed with other parameters like the amount of hydrophilicity of nanofibers. Also the size of pores and total volume of pores meaningfully influences the diffusion of the liquid which are absorbed on the nanofibers (27). Advanced conclusions recommended that drug release cannot be only run by means of diameter and simultaneously influence of porosity is to be considered. It is repeatedly revealed that thicker nanofibers with very high porosity releasing drug quicker as compared to thinner fibers with low porosity (28, 29).
- F. *Specific surface area of nanofibers:* Upper specific surface area delivers a greater space for communication with the nearby fluid and resulting quicker releasing of drug molecules (30, 31).
- G. Fabrication method of the nanofibers (like co-electro spinning, side by side electro spinning, multi- jet electro spinning, co-axial electro spinning, emulsion electro spinning and surface immobilization): Drug molecules can be encapsulated in the different layers of nanofibers in the different fabrication techniques, so this parameter plays an important character in manipulation of the location of drug molecules in the nanofibers, which can represent a promising controlled drug release system (32).

### 1.3. Analyzing of the drug releasing kinetics

Drug molecules mixed in nanofibers can be released from the surrounding environment by means of a blend of various mechanisms (33). Drug molecules on the nanofibre surfaces can be dissolved and spread out of the nanofibers sheath as it is entered with body fluids. Elimination of molecule drugs on fiber surface regularly matches to the burst phase of drug releasing. The amount of burst releasing might increase with the surface area on the nanofiber, so fibers with smaller fiber diameter or upper ratio of holes can have rapider burst release (34). The drug release kinetics can be modified by means of the selecting of polymer and controlling over the nanofiber diameter, porosity, geometry, and morphology with regulating the numerous processing variables during nanofibers production. For the assessment of the drug releasing kinetics and the determining of the mechanism in nanofibers, generally some equations are used like:

- I. Peppas-korsmeyer equation (35),
- II. Semi empirical releasing(srikar) model (36),
- III. Crank model, siepmann model (37),
- IV. Higuchi equation (38),
- V. Siepmann and peppas model (39),
- VI. Hopfenberg model (40, 41).

## 2. Propionic Acid Derivative Drugs (Profens)

The profens are a group of anti-inflammatory drugs. They reduce pain, body temperature in fever, signs of inflammation, and, in mice, slow the development of cancers. The profens are derivatives of 2-phenylpropanoic acid. All contain a chiral center resulting in the formation of two enantiomers (R and S) of each profen (Figure <u>2</u>). The profens are accessible regularly as their racemates, viz., equal mixtures of the R and S stereoisomers (42)

There are a large number of profens available commercially including: Carprofen; Naproxen; Fenoprofen; Flurbiprofen; Ibuprofen; Ketoprofen; Tiaprofenic acid. In this review paper only some of them are investigated which are seen in Table 1(43).

#### **Table 1.** Chemical structures and physical/chemical properties of the studied profens(43).

Drug	Structure IUPAC Name		Mol.	Tm,	рКа	logP
			Mass,	°C		
			g/mol			
Ibuprofen	ОН	Iso-butylphenylpropionic acid	206	78	4.9	4.0
Ketoprofen		2-(3-benzoylphenyl)- propanoic	254	94	3.9	3.1
Flurbiprofen	С С бн	2-(3-fluoro-4-phenylphenyl)-	244	111	4.4	4.2
	HO	propanoic acid				
Naproxen	H <sub>3</sub> CO	(2S)-2- (6- methoxynaphthalen-2-yl)- propanoic acid	230	155	4.2	3.3
Chamazulene	<u> </u>	A natural profen with anti-	_	_	_	
carboxylic acid		inflammatory activity and a				
(1)		degradation product of				
		proazulenic sesquiterpene				
		lactones, e.g., matricin.				

# **3.** Release characteristics of propionic acid derivative drugs (profens) from nanofibers

In a novel work, PLGA/ibuprofen nanofibers were electrospun into sandwich scaffolds. *Ibuprofen* molecules have a tendency for aggregating on the surface layer of nanofibres, so initial burst releasing is occurred throughout implantation. But the sandwiched scaffolds were expected to delay the diffusion of *ibuprofen* into liquids and reduce the initial burst release. These scaffolds displayed meaningfully a reduced initial burst of *ibuprofen* releasing in the first hour (44).

Hyaluronic acid/ibuprofen nanofibers were fabricated with electrospinning method. Sustained release of drug molecules from all nanofbers was detected throughout the initial day by 40–60% of ibuprofen molecule releasing after first day (45).

Gliadin/ibuprofen nanofibers were produced. In vitro experiments confirmed that the gliadin nanofibers with heterogeneous drug dispersal had less preliminary burst ibuprofen release and an extended time period releasing of 16 hours, signifying an improved sustained drug release profile than those nanofibers having a homogeneous drug dispersal that had plain initial burst release and a shorter release time period of 8 hour. The various ibuprofen dispersals have operated the different release performances of the loaded ibuprofen molecules, and therefore caused the dissimilar drug sustained release profiles (46).

PLA/ibuprofen nanofibers holding 10, 20, or 30 wt % drug were made. Two styles were seen while studying the release profiles. First, an increased temperature  $(37 \degree C)$  produced a superior release of ibuprofen from the nanofibers as compared to room temperature. Second, the 30 wt % ibuprofen overloaded nanofibers at 37 °C manufactured the highest ibuprofen release(~0.25 mg at 336 hours). At both room temperature and 37 °C, the results showed that a direct correlation occurred between ibuprofen concentration in the nanofibers and the quantity of ibuprofen released. PLGA/ibuprofen nanofibrous were designed. The ibuprofen releasing mechanism is combined of degradation and diffusion. Practically 30% of loaded ibuprofen released in around 8 hours without any initial burst release and then 50% of entire ibuprofen has been released throughout only 4 hours (47).

Polyvinylpyrrolidone/ibuprofen nanofibrous mats were constructed by means of an electrospinning method. The results specified that the ibuprofen molecules had respectable compatibility with the polymer and that ibuprofen was well dispersed in the nanofibers as an amorphous physical form (48). Cellulose acetate/poly(vinyl pyrrolidone)/ibuprofen nanofibers were produced. These nanofibers showed a 3 phase releasing profile, an initial burst release, a succulents decelerating release and a constant release. Throughout the burst release phase, over 28 wt% of ibuprofen molecules were diffused from nanofibers that were owing to the distribution of ibuprofen molecules on the great surface of the nanofibers. At the succedent decelerating release phase, ibuprofen molecules in the internal of nanofibers diffused onto nanofibers surfaces. Through this procedure, ibuprofen molecules needed to overcome the Van der Waals' force (or dispersion forces) produced between ibuprofen molecules and polymer matrix that reduced ibuprofen diffuse rate. In the latest release phase, the small concentration difference of ibuprofen between receptor solution and nanofibers made the releasing of ibuprofen became more problematic (49). PLLA/ibuprofen nanofibers which have small amount of Ag nanoparticles were fabricated. The in vitro drug releasing analysis indicated a sustained release of Ag ions and *ibuprofen* molecules from the nanofibers. Throughout the first 2 days, burst releasing of *ibuprofen* from the nanofibers was 49.5%, followed by a sustained releasing in the following 10 days. Briefly, *ibuprofen* releasing performance depends chiefly on polymer matrix degradation, drug diffusion and Ag releasing (50).

In another work, the Poly(N-isopropylacrylamide)/Poly(Ecaprolactone)/ibuprofen nanofibers were constructed with Tran et al. These nanofibers confirmed a variable and controlled releasing at both room and higher temperature. The rate at 22°C is 75% faster compared to that at 34°C. The results showed that 1 µmol of ibuprofen was rapidly released from these nanofibers in the first hour at 22°C, and then the rest drug was released at a considerable slower rate, 0.05 µmol hr<sup>-1</sup>. Completely, 24% ibuprofen was released in four hours. In compare, ibuprofen was released at a more manageable style while the temperature was improved to 34°C. The average release rate was  $\sim 0.2 \ \mu mol \ hr^{-1}$ and  $\sim 0.4 \mu mol$  ibuprofen was released in the first one hour. Only 17% ibuprofen was released in 4 hours. This occurrence can be described with the great water solubility of Poly(Nisopropylacrylamide) when the temperature was below its LCST (32°C), leading to the rapid ibuprofen releasing from the polymeric matrix. Though, Poly(N-isopropylacrylamide) converts greatly hydrophobic after temperature was above its LCST. Therefore Poly(N-isopropylacrylamide) functions similar a drug depot to forbid the rapid release of hydrophobic ibuprofen molecules, resulting in the comparatively more manageable release style (51).

In a different investigation, the PLLA/PLGA/ibuprofen nanofibers were prepared. The outcomes of an *in vitro* ibuprofen releasing displayed a burst release throughout the first 2 days with high initial ibuprofen amount. This initial phase was followed by a sustained release stage from nanfibres during the subsequent 10 days (52).

PLA/ibuprofen nanofibers were created. Two tendencies were detected while examining the ibuprofen release profiles. In the first stage, an increased temperature  $(37^{\circ}C)$  produced a superior releasing of drug from the nanofibers as compared to room temperature. In the second stage, PLA/ibuprofen(30%) nanofibers at  $37^{\circ}C$  produced the maximum drug releasing. In both room temperature and  $37^{\circ}C$ , the statistics recommended that a direct association be presented between ibuprofen amount in the nanofibers and the quantity of drug molecules released (53).

Cellulose acetate/Poly(vinylpyrrolidone)/ibuprofen nanofibers were manufactured. These structures samples showed continued and steadily increasing release profiles (54). Polycaprolactone/ibuprofen nanofibers were prepared with Potrc<sup>\*</sup> et al (55).

The releasing of *ibuprofen* from the PCL nanofibers was fast, reaching about 96% of the overall *ibuprofen* release in the first 4 hours from the nanofibers. The drug release rates from the PCL nanofibers loaded with various quantities of *ibuprofen* were not meaningfully different, representing that the changes in the nanofiber diameters and the surface morphology did not affect the release of the *ibuprofen*(55). A drug release test *in vitro* showed that the release rate of ibuprofen and ketoprofen was slow in PCL nanofibers loaded with drug–layered double hydroxide nanoparticles. After 5 days, only 44–48% of ibuprofen was released, whereas the release of *ketoprofen* was (56).

Release behavior of profens from nanofibrous drug delivery systems will be described in Table 2.

			In vitro st	tudy	e
Material	Content load	Method	Ibuprofen r	elease	eren
			Burst release	Sustained	Refe
				release	
Cellulose acetate solved	Naproxen 9.39%	Mixing	40% (in 2.5 hours)	100%	(57)
in acetone/DMAc				(in 25 hours)	
Polyvinylpyrrolidone	ketoprofen	Mixing	100%		(58)
solved in ethanol			(in 4 minutes)		
Poly(vinyl alcohol)	ketoprofen	Mixing	58.43% (in 2 hours)	83.82%	(59)
solved in deionized				(in 14 days)	
water					
Polyethylene oxide	Polyethylene oxide		33.1 μg/cm <sup>2</sup>	72.2 μg/cm <sup>2</sup>	
solved in methanol and	containing	Evaporation	Flurbiprofen	Flurbiprofen	
water vapor;	Flurbiprofen	and coaxial	(in 1 day)	(in 9 days)	(60)
Silk and collagen solved	as sheath	process	+	+	
in	with silk and		9.0 μg/cm <sup>2</sup>	$33.4 \ \mu g/cm^2$	
methanol and water	collagen containing		Vancomycin	Vancomycin	
vapor.	Vancomycin		(in 1 days)	(in 17 days)	
	as core				
Poly			84% (in 4 minutes)	98%	
(N-vinyl caprolactam)	Ketoprofen 10%	Mixing	at 20°C	(in 2 hours)	(61)
solved in distilled water			80% (in 4 minutes)	at 20°C	
and ethanol			at 42°C	100%	
				(in 2 hours)	
				at 42°C	
Poly(vinyl pyrrolidone)	Poly (lactic-co-				
solved in EtOH and	glycolic acid) as	Mixing and			
DMF;	sheath	coaxial	70% (in 24 hours)	85%	(62)
Poly(lactic-co-glycolic	with Poly(vinyl	process		(in 10 days)	
acid) solved in	pyrrolidone)				
dichloromethane and	containing				
DMF	Flurbiprofen 6%				
	as core				
			50% (in 24 hours)	73%	
			in pH~2	(in 4 days) in	
	Ketoprofen	Mixing		pH~2	

# **Table 2:** Drug release behaviors of profens from nanofibrous mats.

Chitosan and polyaniline			70% (in 24 hours)	90%	(63)
solved in acetic acid			in pH~6.7	(in 4 days) in	
				pH~6.7	
			72% (in 24 hours)	97%	-
			in pH~7.4	(in 4 days) in	
				pH~7.4	
Poly(vinylpyrrolidone)	Ketoprofen	Mixing and	32% (in 1 hour)	98%	(64)
and zein solved in		sequential		(in 16 hours)	
ethanol and water		process			
Chitosan solved in acetic			75%	95%	
acid and water;			(in 10 minutes)	(in 4 hours)	
Polyacrylic acid solved			25% (in 5 minutes)	30%	-
in sodium chloride and	Naproxen 5%			(in 4 hours)	
β-cyclodextrin;		Mixing			(65)
Poly(caprolactone)			50% (in 2 minutes)	95%	-
solved in acetic acid and				(in 4 hours)	
formic acid					
Poly(vinyl alcohol)	Naproxen 5%		25% (in 5 minutes)	38%	-
solved in water and				(in 4 hours)	
phosphoric acid;	Naproxen 10%		40% (in 2 minutes)	48%	-
				(in 4 hours)	
	Naproxen 30%		50% (in 2 minutes)	70%	-
				(in 4 hours)	
Poly(lactic-co-glycolic					
acid) solved in N,N-	Ibuprofen 5%	Mixing	23% (in 5 days)	80%	(66)
dimethylformamide and				(in 63 days)	
tetrahydrofuran					
Polyvinylpyrrolidone	Naproxen 20%	Mixing	30% (in 12 hours)	90%	(67)
and ethyl cellulose				(in 3 days)	
solved in ethanol					
Pulp cellulose added to	Ibuprofen 2%	Mixing and	48%	52%	(68)
melted [BMIM]Cl	Ibuprofen 3%	dry-wet	(in 50 minutes)	(in 8 hours)	
		process	(irrespective	(irrespective	
			of its content)	of its content)	
	Ibuprofen 25%	Sol-gel	68%	70%	(69)
			(in 10 minutes)	(in 7 hours)	

Aluminum oxide added	Ibuprofen 50%		73%	80%	
to distilled water and 2-			(in 10 minutes)	(in 7 hours)	
butanol					
Poly(vinylpyrrolidone)	Ibuprofen 10%	Pressurized	68%	100%	(70)
solved in ethanol		Gyration	(in 10 minutes)	(in 10 hours)	
Gelatin solved in acetic	Ibuprofen 33.2%		30% (in 3 hours)	77±3.4	
acid				(in 3 days)	
+	Ibuprofen 38.9%		30% (in 3 hours)	87.2±3.4%	
Poly(lactic acid) solved				(in 3 days)	
in chloroform	Ibuprofen 41.2%	Mixing	35% (in 3 hours)	81.3±4.6%	(71)
+				(in 3 days)	
Hydroxyapatite solved	Ibuprofen 45.3%		40% (in 3 hours)	92.1±2.8%	
in water				(in 3 days)	
	Ibuprofen 58.2%		50% (in 3 hours)	95.8±2.1%	
				(in 3 days)	
Poly(vinyl		Supercritical	60% (in 3 hours)	90%	(72)
alcohol), Chitosan, β-	Ibuprofen	carbon		(in 24 hours)	
cyclodextrins		dioxide			
		assisted phase			
		inversion			
Zein solved	Ibuprofen	Blending	0.05 mg/ml <sup>-1</sup>		(73)
in methanoic acid			(in 90 min)		
Poly(lactic acid) solved	Ibuprofen 10%		0.05 mg (in 1 day)	0.07 mg	
in dimethylformamide		Mixing		(in 12 days)	
and chloroform	Ibuprofen 20%		0.11 mg (in 1 day)	0.13 mg	(53)
				(in 12 days)	
	Ibuprofen 30%		0.21 mg (in 1 day)	0.25 mg	
				(in 12 days)	
Cellulose Acetate solved		Mixing	7.7% (in 4 hours)		(74)
in N,N-	Ibuprofen				
dimethylacetamide and					
acetone					
Poly(caprolactone)		Mixing	98% (in 2 hours)		(75)
solved	Ibuprofen 10%				
in dichloromethyl and					
dimentional formation into					

Poly(L-lactide) solved in		Mixing	15% (in 2 hours) in	30%	
dichloromethane and	Ibuprofen 3.87 $\pm$		pH~5	(in 2 days) in	(76)
N,N-dimethylformamide	0.31%			pH~5	
			10% (in 6 hours)	20%	-
			in pH~7.4	(in 2 days)	
				in pH~7.4	
Silk suture immersed in	Ibuprofen	Deposition on	0.75/μg cm <sup>-1</sup>	1.40/µg cm <sup>-1</sup>	(77)
normal saline		filaments and	(in 4 hours)	(in 10 days)	
		immersion			
Poly(l-lactic acid) solved	Ibuprofen	Mixing	40% (in 6 days)	80%	(78)
in dichloromethane and	3.91±0.22%			(in 35 days)	
N, N-					
dimethylformamide					
Poly(lactide-	Ibuprofen 10%	Mixing	1.6 µ moles		(79)
coglycolide) solved in			(in 1 hour)		
dichloromethane					
Cellulose Acetate solved	Ibuprofen 7.1%	Mixing	20% (in 1 hour)	80%	(80)
in acetone/DMAc				(in 1 day)	
Poly(lactide-	Ibuprofen 5%	Mixing	22% (in 1 day )	70%	
coglycolide) and				(in 16 days)	
poly(ethylene					(81)
glycol)-g-chitosan					
solved					
in N,N-					
dimethylformamide					
Poly(lactide-	Ibuprofen 5%	Mixing	45% (in 1 day )	100%	-
coglycolide) solved				(in 12 days)	
in N,N-					
dimethylformamide					
Poly(lactic-co-glycolic	No load				
acid) solved	Ibuprofen 5%	Mixing	25% (in 3 days)	80%	(66)
in N,N-				(in 45 days)	
dimethylformamide and					
tetrahydrofuran					
			30% (in 1 day)	45.09	
			in pH~5	±4.02%	

Poly(vinyl pyrrolidone)	Ibuprofen 5%	Mixing		(in 1 day) in	(82)
and Lysine solved				pH~5	
in milli-Q water			27.5% (in 1 day)	29.17	
			in pH~8	±4.29% (in 1	
				day) in	
				$pH \sim\!\! 8$	
Polyvinylpyrrolidone	No load				
solved	Ibuprofen 7.5%	Mixing			(48)
in ethanol	Ibuprofen 15%				
Cellulose acetate and					
poly(vinyl pyrrolidone)	Ibuprofen 20%	Mixing	30% (in 1 hour)	95%	(49)
solved				(in 1 day)	
in acetone and DMAc					
Gliadin solved	Cellulose acetate 0%	Mixing and	34.2±4.5%(in1hour)		
in 1,1,1,3,3,3-	Cellulose acetate 1%	triaxial	8.3±4.6%	100%	
hexafluoro-2-propanol		process;	(in 1 hour)	(in 2 days)	(83)
and trifluoroacetic;	Cellulose acetate 3%	Mixing and	5.4 ±4.1 (in 1 hour)	(irrespective	
Cellulose acetate solved	Cellulose acetate 5%	coaxial	2.7± 3.1%	of its content)	
in acetone and acetic	as sheath	process	(in 1 hour)		
acid	with gliadin				
	containing Ibuprofen				
	as core				
	Ibuprofen 431.7 ±				
	$39.7 \ \mu g/mL + 145.5$				
Polyvinylpyrrolidone	$\pm$ 5.6 $\mu$ g/mL	Mixing			(84)
solved	acetylsalicylic acid				
in distilled water	Ibuprofen 528.3 ±				
	$24.7 \ \mu g/mL + 168.3$				
	$\pm 7.3 \ \mu g/mL$				
	acetylsalicylic acid				
	Ibuprofen 9.1%		72% (in 1 hour)		
	Ibuprofen 13%		95% (in 1 hour)	100%	
Poly(caprolactone)	Ibuprofen 23.1%	Mixing	87% (in 1 hour)	(in 5 days)	(55)
solved	Ibuprofen 28.6%		80% (in 1 hour)	(irrespective	
in chloroform and	Ibuprofen 33.3%		83% (in 1 hour)	of its content)	
acetone	Ibuprofen 37.5%		68% (in 1 hour)		

Poly(caprolactone)	Ibuprofen 4.59%	Mixing	73% (in 1 hour)	75%	(56)
solved				(in 1 day)	
in dichloromethane and	Ibuprofen 2.29%		40% (in 1 hour)	80%	
acetone				(in 1 day)	
	No load				
	Ag 4%		23.5% Ag	48% Ag	
			(in 2 days)	(in 10 days)	
Poly(l-lactic acid) solved			49.5% Ibuprofen	88%	-
in dichloromethane and	Ag 4%+ Ibuprofen	Mixing	(in 2 days)	Ibuprofen	
N,N-dimethlformamide	4%		+	(in 10 days)	(50)
			32.7% Ag	+	
			(in 2 days)	72% Ag	
				(in 10 days)	
	Ag 8%		35.9% Ag	88% Ag	
			(in 2 days)	(in 10 days)	
Poly(lactic-co-glycolic	Ibuprofen 5%		75% (in 24 hours)	88%	
acid) and		Mixing		(in 13 days)	(44)
Poly(caprolactone)	Ibuprofen 10%		78% (in 24 hours)	90%	
solved				(in 13 days)	
in dichloromethane and	Ibuprofen 15%		85% (in 24 hours)	96% (in 13	
N,N-Dimethylformamide				days)	
	Gliadin as sheath	Mixing and			
Gliadin solved in	containing	traditional	30% (in 2 hours)		
1,1,1,3,3,3-hexafluoro-2-	Ibuprofen 6.25%	co-axial		95%	(46)
propanol	Ibuprofen 11.76%	process	35% (in 2 hours)	(in 1 day)	
	as core				
Poly(caprolactone)	Ibuprofen 2%	Mixing	40% (in 1 hour)	75%	(56)
solved				(in 1 day)	
in dichloromethane and	Ibuprofen 5%		72% (in 1 hour)	90%	
acetone				(in 1 day)	
	Poly(ethylene glycol)		50% Ibuprofen	50%	
	/Poly(caprolactone)		(in 8 hours)	Ibuprofen	
Poly(ethylene	containing Ag as	Mixing and	(irrespective of its	(in 21 days)	(85)
glycol) and	sheath	core/shell	content)	(irrespective	
Poly(caprolactone)	with hyaluronic acid	process	+	of its content)	
solved	containing		80% hyaluronic	+	
	Ibuprofen 0%		acid (in 4 days) +		

in dichloromethane and	Ibuprofen 10%		78-81% Ag	80%	
N,N-Dimethylformamide	Ibuprofen 30%		(in 4 days)	hyaluronic	
	Ibuprofen 50%			acid	
	as core			(in 17 days) +	
				19-22% Ag	
				(in 17 days)	
	Ibuprofen 0%				
Hyaluronic Acid solved	Ibuprofen 20%	Mixing	58% (in 24 hours)	72%	
in				(in 20 days)	(45)
formic acid	Ibuprofen 30%		52% (in 24 hours)	62%	
				(in 20 days)	
	Ibuprofen 40%		41% (in 24 hours)	60%	
				(in 20 days)	
Poly (L-lactic acid)	No load	Mixing			(86)
solved in	Ibuprofen		46% (in 12 hours)	54%	
dichloromethane				(in 20 days)	
	Ibuprofen 0%				
Poly(L-lactic	Ibuprofen 2%	Mixing	38% (in 2 days)	52%	. (87)
acid)/Polyethylene				(in 18 days)	
glycol solved in	Ibuprofen 6%	1	47% (in 2 days)	48%	
dichloromethane and				(in 18 days)	
acetone	Ibuprofen 10%		62% (in 2 days)	36%	
				(in 18 days)	

# 4. Physical aspects of profen loaded nanofibrous mats

Phisycal properties of profen loaded nanofibrous mats will be reported in Table 3.

 Table 3: Physical characteristics of profen loaded nanofibrous mats.

Profen loaded nanofibrous mats	Ultimate Ultimate		Young's	Reference
	stress(MPa)	strain(%)	modulus(MPa)	
Poly(vinylpyrrolidone) + zein+ ketoprofen	12	14		(64)
Poly(lactic-co-glycolic acid) + Ibuprofen		140		(66)
Zein + Ibuprofen	0.6	99.7		(73)
Cellulose Acetate + Ibuprofen		34.36		(74)
Gelatin+Ibuprofen	0.8±0.1		1.5-2.0	(88)

Hyaluronic Acid+ 20% Ibuprofen	$0.63 \pm 0.53$	$61.46 \pm 11.42$	$9.42\pm0.83$	
Hyaluronic Acid+ 30% Ibuprofen	0.94±0.89	$81.22\pm8.23$	$10.57\pm0.84$	(45)
Hyaluronic Acid+ 40% Ibuprofen	1.43±0.13	$90.11 \pm 8.75$	$14.16 \pm 1.25$	
Poly(lactic-co-glycolic acid) +	2.6	165		
Poly(caprolactone)+ 5% Ibuprofen				
Poly(lactic-co-glycolic acid) +	2.2	170		
Poly(caprolactone)+ 10% Ibuprofen				(44)
Poly(lactic-co-glycolic acid) +	1.7	180		
Poly(caprolactone)+ 15% Ibuprofen				
Poly(lactic-co-glycolic acid) +	2.2	170		
Poly(caprolactone)				
Poly(lactic-co-glycolic acid) + Ibuprofen	11.73±4.43	76.63±21.53		(47)
Poly(l-lactic acid)+Polyethylene glycol+	$3.42 \pm 0.36$	$73.2 \pm 3.6$	60.4±3.9	
2%Ibuprofen				
Poly(l-lactic acid)+Polyethylene glycol+	$3.13\pm0.38$	65.7 ± 3.2	65.8 ±5.1	
6%Ibuprofen				
Poly(l-lactic acid)+Polyethylene	$2.89\pm0.31$	55.6 ± 4.2	69.3 ±4.6	
glycol+10%Ibuprofen				
Poly(lactic-co-glycolic acid) +Ibuprofen				(44)

# 5. Structural characteristics of profen loaded nanofibrous meshes

Structural properties of profen loaded nanofibrous mats will be reported in Table 4.

 Table 4: Structural characteristics of profen loaded nanofibrous mats.

Ibuprofen loaded nanostructure mats	Sample thickness (nm)	Pore size(µm)	Weight (mg/cm <sup>2</sup> )	Porosity(%)	Water contact	Density (g/cm3)	Degree of swelling <b>Reference</b>
Cellulose Acetate + Naproxen	409.3 ± 152.5						(57)
Poly(ethylene glycole) + Silk + Collagen + Flurbiprofen + Vancomycin	422 ± 74						(60)
Poly(lactic-co-glycolic acid) + Flurbiprofen	942				113		(62)
Poly(vinyl pyrrolidone) + Poly(lactic-co-glycolic acid) + Flurbiprofen	286				78		

Polyvinylpyrrolidone +Ethyl	409±89							(67)
cellulose+20% Naproxen								
Poly(vinylpyrrolidone) + 10%	1500							
Ibuprofen								
Poly(vinyl alcohol)+Chitosan+β-		0.7±0.		37±				(72)
cyclodextrins+Ibuprofen		3		1				
Zein + Ibuprofen	605.6							(73)
Poly(lactic acid) + Ibuprofen 30%	585.38±131.		0.69					(53)
	51							
Poly(lactic acid) + Ibuprofen 20%	478.31±167.		0.67		87.9			
	61							
Poly(lactic acid) + Ibuprofen 10%	329.11±249.		0.428					
	62							
Cellulose Acetate + Ibuprofen	533.5							(74)
Poly(caprolactone) + Ibuprofen 10%	$374 \pm 89$							(75)
Silk + Ibuprofen	290 ±27							(77)
Poly(L-lactide) + Ibuprofen 3.87 ±	1420							(76)
0.31%								
Poly(l-lactic acid) + Ibuprofen	$1350\pm280$							(78)
3.91±0.22%								
Hydroxypropyl-ß-cyclodextrin +	180±95							(89)
Ibuprofen								
Cellulose Acetate + Ibuprofen 7.1%	297 ± 14						600	(80)
							%	
Hydroxyapatite+ Ibuprofen				85		1.40		(88)
Poly(caprolactone)+Ibuprofen 9.1%	465± 88							
Poly(caprolactone)+Ibuprofen 13%	454± 83							. (55)
Poly(caprolactone)+Ibuprofen 23.1%	593± 105							. ()
Poly(caprolactone)+Ibuprofen 28.6%	568± 97							
Poly(caprolactone)+Ibuprofen 33.3%	582 ± 109							
Poly(caprolactone)+Ibuprofen 37.5%	686 ± 196							
Hyaluronic Acid+ 20% Ibuprofen	520 ± 16							
Hyaluronic Acid+ 30% Ibuprofen	580 ± 17							· (45)
Hvaluronic Acid+ 40% Ibuprofen	$630 \pm 21$							
Poly(1-lactic acid)	$1020 \pm 26$				131.3			
r org(r nuono nong)	1020 - 20				° +			(50)
					3.1°			

Poly(l-lactic acid) + Ag 4%	$1140\pm24$	 	125.1	 	
			°±		
			4.1°		
Poly(l-lactic acid) + Ag 4%+	$1210\pm37$	 	126.8	 	
Ibuprofen 4%			°±		
			3.9°		
Poly(l-lactic acid) + Ag 8%	$1180 \pm 42$	 	118.4	 	
			°±		
			2.7°		
Poly(lactic-co-glycolic acid) +	910±61	 	133.5	 	
Poly(caprolactone)+ 5% Ibuprofen					
Polv(lactic-co-glycolic acid) +	1150±59	 	134.2	 	(44)
Poly(caprolactone)+ 10% Ibuprofen					
Poly(lactic-co-glycolic acid) +	1150+59	 	134.2	 	
Poly(caprolactone)+ 15% Ibuprofen	1150±57		154.2		
Poly(lastic on glynolic acid) +	860+40	 	125.0	 	
Poly(lactic-co-grycolic acid) +	800±40	 	155.9	 	
Poly(caprolactone)	205 . 50	 		 	(54)
Cellulose	$385 \pm 58$	 		 	(34)
acetate/Poly(vinylpyrrolidone)+Ibupr					
ofen		 		 	
Poly (lactic acid) + 10% Ibuprofen	329.116 ±	 		 	(53)
	249.62				()
Poly (lactic acid) + 20% Ibuprofen	$478.316 \pm$	 	116.3	 	
	167.61				
Poly (lactic acid) + 30% Ibuprofen	585.386±	 	_	 	
	131.51				
Poly (ε-caprolactone)+ 10%	1733	 	_	 	
Ibuprofen					(51)
Poly (ε-caprolactone)+Poly(N-	551	 	_	 	(51)
isopropylacrylamide)+Ibuprofen					
Polv(N-isopropylacrylamide)/	470	 		 	
Ibuprofen					
Poly(1-lactic acid)+Polyethylene	$1.40 \pm 0.52$	 67.5	119.5	 	
glycol+ 2% Ibuprofen	1.40 ± 0.52	+	+ 3.1		
grycor 270 rouprotein		5.8	± 5.1		
Doly(1 lootin anid)+Debrethedar	$1.22 \pm 0.67$	 3.8	121.0		
roly(1-lacue acid)+rolyethylene	$1.52 \pm 0.67$	 04.0	121.9	 	
giycoi+ 6% ibuproten		±	± 3.2		
		8.1			

Poly(l-lactic acid)+Polyethylene	$1.25\pm0.59$	 61.6	123.7	 	
glycol+ 10% Ibuprofen		±	$\pm 2.6$		
		5.3			
Poly(lactic-co-glycolic acid) +	300±500	 		 	(47)
Ibuprofen					

# 6. Kinetics of profen releasing from the nanofibrous webs

Table 5 represented the regression coefficients of mathematical models fitted to the releasing of profens from the nanofibrous mats.

Table 5: Suitable mathematical models fitted to the releasing of profen drugs from the nanofibrous webs.

Nanofibrous web	Mathematical Suitable equation		Closeness	8
	model		of fit (R <sup>2</sup> )	Referen
Poly(ethylene glycole) + Silk +	Wei-bull	C(t)	0.99	(60)
Collagen + Flurbiprofen + Vancomycin		$= C_0 \left[ 1 \right]$		
		$- exp\left(-rac{\left(t-t_{lag} ight)^{1}}{ au} ight) ight]$		
Poly(N-vinylcaprolactam) + Ketoprofen	Korshmeyer-	$M_t = 72.4415 \times t^{0.0760}$	0.9695	(61)
	Peppas			
Poly(lactic-co-glycolic acid) +	First order	$W = 52.50 \times e^{(-t/_{7.741})}$	0.9820	(62)
Poly(vinyl pyrrolidone) + Flurbiprofen		+ 68.13		
	Zero order	W= 1.45t (in pH~2)	0.606	
	-	W= 2.27t (in pH~6.7)	0.550	
-		W= 2.3 <i>t</i> (in pH~7.4)	0.502	
	First order	$\log (100 - W) = \log$	0.80	
		100-0.021t (in pH~2)		
	-	$\log (100 - W) = \log 100 -$	0.954	
		0.044t (in pH~6.7)		
		$\log (100 - W) = \log 100 - $	0.971	
		0.050t (in pH~7.4)		

Chitosan + Polyaniline + Ketoprofen	Higuchi	$W = 14.17t^{1/2}(in pH~2)$	0.967	
		$W = 13.18t^{1/2}$ (in pH~6.7)	0.993	
		W = 8.984 $t^{1/2}$ (in pH~7.4)	0.989	
		$(100 - W)^{1/3} = 100^{1/3}$	0.708	(63)
	Hixson-	-0.0245 <i>t</i> (in pH~2)		
	Crowell	$(100 - W)^{1/3} = 100^{1/3}$	0.834	
		-0.0433 <i>t</i> (in pH~6.7)		
		$(100 - W)^{1/3} = 100^{1/3}$	0.856	
		-0.0496t(in pH~7.4)		
		$M_t/M_{\infty} = 0.109t^{0.567}$ (in	0.982	
		pH~2)		
	Korsmeyer-	${M_t}/{M_{\infty}} = 0.118t^{0.579}$ (in	0.992	
	Peppas	pH~6.7)		
		${M_t}/{M_{\infty}} = 0.107t^{0.675}$ (in	0.980	
		pH~7.4)		
Polyvinylpyrrolidone + Ethyl cellulose		$Q_t = Q_0 + 1.03t$	0.9935	(67)
+ 20% Naproxen				
Cellulose + 3% Ibuprofen		$Qt = 8.3544t^{0.4231}$	0.9388	(68)
Cellulose + 2% Ibuprofen		$Qt = 18.527t^{0.2569}$	0.9906	
Poly (lactic acid)+ 15 mg Ibuprofen	Korsmeyer-	$M_t/Q = Kt^{0.40}$		
	Peppas	, Υ <sub>∞</sub>		
Poly (lactic acid)+ 10 mg Ibuprofen	Korsmeyer-	$M_t/_M = Kt^{0.30}$		(90)
	Peppas	. 1,1,00		
Poly (lactic acid)+ 5 mg Ibuprofen	Korsmeyer-	$M_t/_M = Kt^{0.18}$		
	Peppas	/ 1/1 00		
Poly(vinyl	Korsmeyer-	$M_t/_M = Kt^n$	0.96824	(91)
alcohol)+Chitason+Ibuprofen	Peppas	/ <i>IVI</i> <sub>00</sub>		

#### 7. Conclusions and future perspectives

This review has widely presented releasing approaches of the propionic acid derivative drugs (profens) from nanofibrous drug delivery systems. Nanofibers can be used to deliver drugs, so as these ultra-fine structures are the novel materials that are capable as profen carriers in human body for numerous usages, for instance wound dressings. Moreover, they are appropriate for using in surgical sutures for pain reducing.

#### **Conflict of interest**

The authors declare that there is no conflict of interest regarding this review.

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